

Cooling Fans

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Overview of Cooling Fans

Today's comfortable life and society is supported by advanced control systems, which may present many heat sources.

To operate these devices 24 hours a day, 365 days a year, the devices require appropriate heat designs and heat measures.

Oriental Motor offers a wide range of heat measure products centered on cooling fans to meet these requirements.

About a Cooling Fan

One method of cooling heat sources and enclosures is air cooling, which utilizes the air around us.

One device that can use this air is a cooling fan, which uses the power of a motor to spin a propeller or impeller to blow air. Oriental Motor provides three types of fans: axial flow fans, centrifugal blowers and cross flow fans, using different air-blowing systems.



Highly Reliable Equipment Design Using Cooling Fans

Even if the temperature of a heat source rises, cooling is not required if the temperature will not affect the heat source itself or peripheral equipment. However, if there is a danger that the heat will cause damage, some kind of cooling is required. There are two methods of cooling heat sources; natural air cooling and forced cooling. When forced cooling is required, cooling fans perform the appropriate ventilation and air-blowing. By using a cooling fan, the temperature of a heat source and its surroundings can be decreased, which enables extended equipment life, and more reliable equipment design.



In order to achieve highly reliable heat design, it is necessary to design the cooling system from a comprehensive perspective that considers the surrounding environment. To support these heat designs, Oriental Motor offers a wide range of heat measure products, from cooling fans to accessories such as finger guards and filters.

Cooling System Design that Considers the Surrounding Environment

There are various installation environments for equipment that uses cooling fans.

In factories that perform processes such as cutting, polishing or welding, dust is mixed in with the air. If equipment with cooling fans is used in such an environment, dust and powdery dust may enter the inside of the equipment and become attached to the devices inside the equipment, which may cause malfunction, deterioration or break down of the equipment.

Also, equipment installed in environments where food machinery is washed may break down due to the ingress of water droplets. To ensure high reliability in such environments, cooling system design is needed to consider the surrounding environment. (Refer to recommendation ③ on page E-16 for details.)

Cooling System Design that Considers Detection of Cooling Problems and Prompt Maintenance

The mainframes and terminals and peripheral equipments of today's advanced control systems are connected via networks.

Operating these devices without disruption requires air cooling using cooling fans selected based on appropriate heat design.

However, the stop of cooling fans can cause a system failure, and periodic maintenance is required.

To ensure high reliability in such applications, cooling system design is needed to consider maintenance.

(Refer to recommendation 2) on page E-15 for details.)

Cooling System Design that Considers Energy-Saving and Noise Reduction

Ambient temperature changes constantly in the place which equipment is installed. Thermostats make it possible for fans to operate only when cooling is necessary. By running the fans only as needed, energy can be conserved and noise can be reduced. In this environment, cooling system design with thermostats is needed. (Refer to recommendation ④ on page E-17 for details.)









Centrifugal Blowers

Cross Flow Fans

DC Inpu

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Accessories

Installation

Cooling Module

F

System of Cooling Fans

Oriental Motor provides cooling fans for a wide range of applications.

- Fan products such as axial flow fans, centrifugal blowers and cross flow fans
- Cooling module integrated with fan and filter
- Thermostats combined with fans or cooling module to perform temperature control
- Accessories that make fans even easier to use



*Thermal Management System

We can enjoy a comfortable life at home and work today, thanks to advanced control systems. However, the devices that function as the core of such systems present many heat sources.

To operate these devices 24 hours a day, 365 days a year, the devices require appropriate heat designs and heat measures.

Oriental Motor can recommend the ideal products for you by examining your specific needs from the viewpoint of the Thermal Management System.

Examples of Thermal Management System products are found on page E-13.

Types of Cooling Fans

Cooling Module

FM Series Page E-25 The **FM** Series offers modular products integrated with fan, finger guard and filter. These modules help reduce equipment problems caused by ingress of dust or water, while saving installation and replacement costs.

AC Axial Flow Fans

MRS Series Page E-54

The **MRS** Series is a large axial

flow fan with large air flow, high

in frame sizes from \Box 250 mm

(□9.84 in.) to □140 mm

(□5.51 in.).

(□3.15 in.).

static pressure and high efficiency



DC Axial Flow Fans MDS Series, MD Series The MDS Series and MD Series are compact axial flow

fans adopting high performance brushless DC motors.



Centrifugal Blowers MB Series, MBD Series Page E-99

Centrifugal blowers are optimal for spot cooling and for air flow through a duct, which provide directional air flow by maximizing static pressure.



Cross Flow Fans MF Series, MFD Series The cross flow fans deliver a wide, uniform air flow.



DC Long-Life Fans MDE Series Page E-78 The MDE Series long-life fans have a 100 000 hour life expectancy.



Peripheral Products for Fans

Thermostats AM1-WA1/AM1-XA1 Page E-133

Thermostats combined with fan make it possible for fans to operate only when cooling is necessary.



Accessories Page E-137

Finger guards, filters, screens, plug cords, mounting brackets and duct joints are available for use with each fan.



Cooling

AC Input MU Axial Flow Fans

> DC Input MDS/MD

AC Input MB

DC Inpu

AC Input

DC Input

Thermostats

Accessories

Installation

Centrifugal Blowers

Cross Flow Fans

FM

AC Inpu

AC Axial Flow Fans MU Series Page E-70 The MU Series is a compact AC

axial flow fan in frame sizes from

□119 mm (□4.69 in.) to □80 mm

ng-l ife Fans

Product Line of Cooling Fans

We offer a wide range of fans in varying frame sizes and voltage specifications. Fans offering additional functions such as alarm type are also available.

Cooling Module FM Series

Fan and Filter Panel

\bigcirc Suction Type

				Module Dimensions [mm (in.)]	209×226 (8.23×8.90)	157×170 (6.18×6.69)	129×134 (5.08×5.28)
Degree of Protection	Degree of Protection External View Shape/Material Dust-Removal Ratio		Fan Thickness	38 mm Thick (1.50 in. Thick)	38 mm Thick (1.50 in. Thick)	25 mm Thick (0.98 in. Thick)	
				Fan Type	MU1238	MU1238	MU925
				Number of Installed Fans	1	1	1
IP55 → E-36~E-37	llood time, resin	05%	Single-Phase 115 VAC	•	٠	•	
	in the	Hood type, resin	95%	Single-Phase 220/230 VAC	•	•	•
IP43		Hood type resin /18%		Single-Phase 115 VAC	•	•	•
→ E-40~E-41	(Color: Light gray)		4070	Single-Phase 220/230 VAC	•	•	•

⇒Exhaust Type

		Durt Demond		Module Dimensions [mm (in.)]	209×226 (8.23×8.90)	157×170 (6.18×6.69)	129×134 (5.08×5.28)
Degree of Protection	External View	Shape/Material	Dust-Removal Ratio	Fan Thickness	38 mm Thick (1.50 in. Thick)	38 mm Thick (1.50 in. Thick)	25 mm Thick (0.98 in. Thick)
			Fan Type	MU1238	MU1238	MU925	
				Number of Installed Fans	1	1	1
IP55	IP55 Hood type, resin	05%	Single-Phase 115 VAC	•	•	•	
→ E-34~E-35	in la	riood type, resin	3376	Single-Phase 220/230 VAC	•	•	•
IP43		Hood type, resin	190/	Single-Phase 115 VAC	•	•	•
→ E-38~E-39	(Color: Light gray)	noou type, resin	4070	Single-Phase 220/230 VAC	•	•	•

Filter Panel

Degree of Protection	External View	Shape/Material	Dust-Removal Ratio	Module Dimensions [mm (in.)]	209×226 (8.23×8.90)	157×170 (6.18×6.69)	129×134 (5.08×5.28)
IP55	Same as fan type	Hood type, resin	95%		•	•	•
IP43	(Color: Light gray)	Hood type, resin	48%		•	•	•

FM

AC Input

AC Input Variable Flow MRS

AC Input

DC Input Long-Life

> DC Input MDS/MD

AC Input MB

DC Input MBD

AC Input DC Input MF MFD Cross Flow Fans

Thermostats Accessories

Installation

Centrifugal Blowers

Axial Flow Fans

●: Standard Type ■: Alarm Type ◆: Pulse Sensor Type

	Frame Size [mm (in.)]												
Series	Power Supply Voltage	□250	200	□180	φ172	□160	□140	□119	□92	□80	□62	□52	42
		(□9.84)	([]7.87)	(□7.09)	(ф6.77)	([6.30)	(□5.51)	(□4.69)	([]3.62)	([]3.15)	([2.44)	([2.05)	(□1.65)
AC Axial Flow Fans	Single-Phase 100/110/115 VAC												
MRS Series	Single-Phase 200/220/230 VAC		• • •	* 20		• • •							
→ Pages E-54~E-67	Three-Phase 200/220/230 VAC												
AC Axial Flow Fans MRS Series	Single Phase 100/115 VAC			•									
Variable Flow Type → Pages E-68~E-69	Single Phase 200/230 VAC			•									
AC Axial Flow Fans	Single-Phase 115 VAC							•	•	•			
→ Pages E-70~E-77	Single-Phase 220/230 VAC							•	•	•			
DC Long-Life Fans	12 VDC												
→ Pages E-78~E-79	24 VDC							•					
	5 VDC											•	•
DC Axial Flow Fans	12 VDC								●■◆	●■◆	●■◆		
→ Pages F-80~F-97	24 VDC				•=+		•=•		●■◆	●■◆	●■◆		
→ rayes L-00~E-91	48 VDC						●■◆						

* The product for single-phase 220 VAC is not available.

Centrifugal Blowers

●: Standard Type ■: Alarm Type ◆: Pulse Sensor Type

		Impeller Diameter [mm (in.)]						
Series	Power Supply Voltage	φ160 (±6.20)	φ120 (±4.72)	φ100 (±2.04)	φ80 (±2.15)	φ60 (±2.36)	φ50 (±1.07)	
		(ψ0.30)	(φ4.72)	(ψ3.94)	(φ3.13)	(φ2.30)	(ψ1.37)	
AC Centrifugal Blowers MB Series → Pages E-102~E-113	Single-Phase 100/110/115 VAC	•	•	•	•	•	•	
	Single-Phase 200/220/230 VAC	•	•	٠	•	•	•	
	Three-Phase 200/220/230 VAC	•*	•		•			
DC Centrifugal Blowers	24 VDC		•	●■◆	●■◆			
→ Pages E-114~E-119	48 VDC			••	••			

* The product for three-phase 220 VAC is not available.

Cross Flow Fans

●: Standard Type ■: Alarm Type ◆: Pulse Sensor Type

Sorios	Power Supply Veltage	Impeller Leng	gth [mm (in.)]
361165	rower supply voltage	300 (11.81)	150 (5.91)
AC Cross Flow Fans	Single-Phase 100/110/115 VAC	•	•
→ Pages E-124~E-127	Single-Phase 200/220/230 VAC	•	٠
DC Cross Flow Fans	24 VDC	•=	•=
→ Pages E-128~E-131	48 VDC	••	••

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Selection Guide ①

The features of cooling fans differ according to their air-blowing system.

In this selection guide, we explain selection according to the type of air-blowing system, with example applications. Refer to selection guide ② for selection according to maximum air flow and maximum static pressure, and selection guide ③ for selection according to additional functions.

Cooling Module (-> Page E-25)

Both IP55 and IP43 models are available. Various types are available, including a suction type and exhaust type.



Ventilation and Cooling Inside Control Box

Suitable for ventilation and cooling inside a control box installed in an environment where powdery dust is mixed in with the air. Improves the reliability of the entire control box.



• Easy Installation and Easy Maintenance The module can be easily installed from the outside. The filter can be replaced from outside the equipment, and maintenance is also easy.



Axial Flow Fans (-> Page E-45)

A large air flow is feature of axial flow fans. Various types are available, including large size and small size.



Device Ventilation and Cooling

The large air flow of axial flow fans is suitable for ventilation and cooling inside electronic device.



Cooling Densely Mounted Devices

Enables energy-saving and less wiring compared to using multiple small fans.



Centrifugal Blowers (-> Page E-99)

A large static pressure and concentrated air flow are features of centrifugal blowers.

Air-Blow Cooling or Drying

Centrifugal blowers offering high static pressures are suitable for the air-blow cooling of work pieces following heat treatment.



Cooling with High Static Pressure

The high static pressure of centrifugal blowers makes them suitable for cooling used together with thick filters that are subject to significant pressure losses.



Cross Flow Fans (-> Page E-121)

A wide, uniform air flow is a feature of cross flow fans.



Uniform Cooling or Drying

Cross flow fans are suitable for the air-blow cooling of wide areas.



Cooling of Long and Thin Space

Suitable for air-blow cooling of long and thin spaces, such as where electronic devices are installed.



FM Cooling Module

AC Input MU Axial Flow Fans

> DC Input Long-Life

> > DC Input MDS/MD

DC Input

AC Input

DC Input MFD

Thermostats

Accessories

Installation

Centrifugal Blowers

Cross Flow Fans

AC Inpu

Selection Guide 2

To achieve objective work, the cooling fan needs to be selected in consideration of required performance as well as features of air flow.

The maximum air flow and maximum static pressure vary depending on the series and size of cooling fans. Select the cooling fan offering the characteristics that best suit the specifications of your equipment.

Maximum Air flow

The following tables indicate the maximum air flow for each type and series. Please use them as a guide when selecting cooling fans.

AC Axial Flow Fans

Max. Air Flow [m³/min (CFM)] For 50/60 Hz	Frame Size [mm (in.)]	Thickness [mm (in.)]	Туре	Page
21/24 (742/848)	□250 (□9.84)	120 (4.72)	MRS25	E-54
13.2/15.5 (466/547)	□200 (□7.87)	90 (3.54)	MRS20	E-56
11.0/12.8 (388/452)	□180 (□7.09)	90 (3.54)	MRS18	E-58
6.2/7.3 (219/258)	□160 (□6.30)	62 (2.44)	MRS16	E-62
4.5/4.6 (159/162)	□140 (□5.51)	47 (1.85)	MRS14	E-66
2.7/3.0 (95.3/106)	□119 (□4.69)	38 (1.50)	MU1238	E-70
1.6/1.9 (56.5/67.1)	□119 (□4.69)	25 (0.98)	MU1225	E-72
0.95/1.10 (33.5/38.8)	□92 (□3.62)	25 (0.98)	MU925	E-74
0.45/0.55 (15.9/19.4)	□80 (□3.15)	25 (0.98)	MU825	E-76

DC Axial Flow Fans

Max. Air Flow [m³/min (CFM)]	Frame Size [mm (in.)]	Thickness [mm (in.)]	Туре	Page
6 (212)	φ172 (φ6.77)	51 (2.01)	MDS1751	E-80
5.8 (205)	□140 (□5.51)	51 (2.01)	MD\$1451	E-82
0.7 (05.0)		25.4 (1.00)	MDE1225	E-78
2.7 (95.3)	□119 (□4.69)	25.4 (1.00)	MDS1225	E-84
2.5 (88.3)		25.4 (1.00)	MD1225	E-86
1.3 (45.9)	□92 (□3.62)	25.4 (1.00)	MD925	E-88
1 (35.3)	□80 (□3.15)	25.4 (1.00)	MD825	E-90
0.5 (17.7)	□62 (□2.44)	25.4 (1.00)	MD625	E-92
0.27 (9.53)	□52 (□2.05)	10 (0.39)	MDS510	E-94
0.18 (6.35)	□42 (□1.65)	10 (0.39)	MDS410	E-96

Centrifugal Blowers

Max. Air Flow [m³/min (CFM)] For 50/60 Hz	Impeller Diameter [mm (in.)]	Power Supply	Туре	Page
8.0/9.0 (282/318)	ф160 (ф6.30)		MB1665	E-102
4.4/5.1 (155/180)	φ120 (φ4.72)		MB1255	E-104
2.3/2.6 (81.2/91.8)	φ100 (φ3.94)	AC Input	MB1040	E-106
1.6/1.8 (56.5/63.5)	φ80 (φ3.15)	Ao input	MB840	E-108
0.44/0.36 (15.5/12.7)	φ60 (φ2.36)		MB630	E-110
0.21/0.24 (7.41/8.47)	φ50 (φ1.97)		MB520	E-112
3 (106)	φ120 (φ4.72)		MBD12	E-114
1.95 (68.8)	φ100 (φ3.94)	DC Input	MBD10	E-116
1.45 (51.2)	φ80 (φ3.15)		MBD8	E-118

Cross Flow Fans

Max. Air Flow [m³/min (CFM)] For 50/60 Hz	Impeller Length [mm (in.)]	Power Supply	Туре	Page
6.0/6.2 (212/219)	300 (11.81)	AC Input	MF930	E-124
3.4/3.7 (120/131)	150 (5.91)	AC Input	MF915	E-126
5.2 (184)	300 (11.81)	DC Input	MFD930	E-128
3 (106)	150 (5.91)	Do input	MFD915	E-130

Cooling Module FM

Axial Flow Fans AC Input

DC Input Long-Life

DC Input MDS/MD

AC Input MB

DC Input MBD

Thermostats

Accessories

Installation

AC Input

:A MRS Input ble Flow

Maximum Static Pressure

The following tables indicate the maximum static pressure for each series. Please use them as a guide when selecting cooling fans.

AC Axial Flow Fans

Max. Static Pressure [Pa (inH₂O)] For 50/60 Hz	Frame Size [mm (in.)]	Thickness [mm (in.)]	Туре	Page
\$ 290/320 (1.16/1.28)	□250 (□9.84)	120 (4.72)	MRS25	E-54
221/186 (0.886/0.746)	□200 (□7.87)	90 (3.54)	MRS20	E-56
196/245 (0.786/0.982)	□180 (□7.09)	90 (3.54)	MRS18	E-58
127/157 (0.509/0.63)	□160 (□6.30)	62 (2.44)	MRS16	E-62
92/81 (0.369/0.325)	□140 (□5.51)	47 (1.85)	MRS14	E-66
81/81 (0.325/0.325)	□119 (□4.69)	38 (1.50)	MU1238	E-70
49/44 (0.196/0.176)	□119 (□4.69)	25 (0.98)	MU1225	E-72
44/59 (0.176/0.237)	□92 (□3.62)	25 (0.98)	MU925	E-74
34/49 (0.137/0.196)	□80 (□3.15)	25 (0.98)	MU825	E-76

DC Axial Flow Fans

Max. Static Pressure [Pa (inH ₂ O)]	Frame Size [mm (in.)]	Thickness [mm (in.)]	Туре	Page
137 (0.549)	φ172 (φ6.77)	51 (2.01)	MD\$1751	E-80
130 (0.521)	□140 (□5.51)	51 (2.01)	MD\$1451	E-82
86 (0.345)	□42 (□1.65)	10 (0.39)	MDS410	E-96
70/0.001	0.281) □119 (□4.69)	25.4 (1.00)	MDE1225	E-78
70 (0.281)		25.4 (1.00)	MDS1225	E-84
54 (0.217)	□52 (□2.05)	10 (0.39)	MDS510	E-94
	□92 (□3.62)	25.4 (1.00)	MD925	E-88
49 (0.196)	□80 (□3.15)	25.4 (1.00)	MD825	E-90
	□62 (□2.44)	25.4 (1.00)	MD625	E-92
43 (0.172)	□119 (□4.69)	25.4 (1.00)	MD1225	E-86

Centrifugal Blowers

Centrifugal Blowers					C Inpu MB Centri	
Max. Static Pressure [Pa (inH₂O)] For 50/60 Hz	Impeller Diameter [mm (in.)]	Power Supply	Туре	Page	ıt İfugal	
490/686 (1.96/2.75)	φ160 (φ6.30)	AC Input	MB1665	E-102		
309/441 (1.24/1.77)	φ120 (φ4.72)			MB1255	E-104	Vers
206/284 (0.826/1.14)	φ100 (φ3.94)		MB1040	E-106	두	
152/221 (0.610/0.886)	φ80 (φ3.15)		MB840	E-108		
53/76 (0.213/0.305)	ф60 (ф2.36)		MB630	E-110		
37/53 (0.149/0.213)	φ50 (φ1.97)		MB520	E-112	ros YF	
372 (1.49)	φ120 (φ4.72)		MBD12	E-114	sFie	
294 (1.18)	φ100 (φ3.94)	DC Input	MBD10	E-116	γFD	
196 (0.786)	ф80 (ф3.15)		MBD8	E-118	ans	
					Dpit	

Cross Flow Fans

Max. Static Pressure [Pa (inH₂O)] For 50/60 Hz	Impeller Length [mm (in.)]	Power Supply	Туре	Page
74/103 (0.297/0.414)	300 (11.81)	AC Input	MF930	E-124
88/127 (0.353/0.509)	150 (5.91)	Ao input	MF915	E-126
83 (0.333)	300 (11.81)	DC Input	MFD930	E-128
98 (0.393)	150 (5.91)	Do input	MFD915	E-130

In addition to air-blowing characteristics and performance, a fan can also be selected based on its additional functions, such as the alarm function.

Fans with Alarms

Fans with alarms indicate that its air-blowing capability has dropped due to an abnormality in the power supply or air channel, the entry of foreign objects, or other factors.

Alarms enhance the reliability of your equipment.



Variable Flow Fans

An internal power control device allows adjustment of airflow to match the cooling requirements.

 Variable Flow Fans
 AC Axial Flow Fans
 Size [mm (in.)]
 Model
 Page

 □180 (□7.09)
 MRS18V2-B, MRS18V2-D
 E-68

FM Cooling Modu

AC Input MU Axial Flow Fan

> AC Input MB

DC Input

AC Input

DC Input

Thermostats

Accessories

Installation

Centrifugal Blowers

Cross Flow Fans

Recommendation of a Thermal Management System

You can improve the reliability of your equipment and reduce its overall cost by combining fans and peripheral products.

Oriental Motor can recommend the optimal product combinations and their effective use in order to meet specific requests.

We would be happy to assist you in the design of your equipment.

Customer Needs	Recommendation ① Densely Mounted Device	Recommendation ② Alarm Output	Recommendation ③ Cooling Module	Recommendation ④ Temperature control	Recommendation (5) Fan Kit	Recommended Products
Want to reduce noise	0			0		MRS Series, Thermostat
Want to use the equipment for a longer period		Ô	Ô	Ô		MRS Series, MDE Series, FM Series, Thermostat
Want to lower maintenance costs		\bigcirc	\bigcirc	Ô		MRS Series, MDS Series, MD Series, MDE Series, MBD Series, MFD Series, FM Series, Thermostat
Want to achieve a densely mounted device	\bigcirc					MRS Series, MDE Series
Want to detect cooling problems		Ô				MDE Series, MDS Series, MD Series, MRS Series, MBD Series, MFD Series
Want to reduce power consumption	Ô			Ô		MRS Series, Thermostat
Want to reduce weight	\bigcirc					MRS Series
Want to simplify the ordering process					\bigcirc	MRS Series, MDE Series, MDS Series, MD Series, MB Series, MBD Series, MU Series

Recommendation () Recommendation for the effective air cooling of equipment configured in a densely mounted device -> Page E-14

We recommend high static pressure fans wherever components are densely packed in enclosures, such as 19" racks and large pieces of equipment.

Recommendation ② Recommendation for reliability improvement of equipment using fans with alarms → Page E-15 We can offer ideas to achieve lower maintenance costs and improve the reliability of your equipment by using fans with alarms.

Recommendation ③ Recommendation for ecological use of equipment using a cooling module → Page E-16 In environments where there is a danger of damage to equipment due to dust, insects, water, etc., we recommend the cooling module FM Series to protect the equipment and perform air cooling.

Recommendation ④ Recommendation for temperature control in the equipment using a thermostat → Page E-17 We can offer ideas to achieve proper temperature control in the enclosure as well as an overall cost reduction through the combined use of thermostat (AM1-WA1, AM1-XA1) and various AC fans.

Recommendation (5) Recommendation for fan kit -> Page E-18

We can offer ideas to simplify the ordering process and prevent shortages of accessories by using fan kit that combine fan units, finger guards and mounting screws.

-Thermal Management System-

① Recommendation for the Effective Air Cooling of Equipment Configured in a Densely Mounted Device

We recommend large, high static pressure fans offering the following advantages for 19" racks and other equipment where components are densely mounted in enclosures.

Points of Recommendation

- •Lower equipment noise
- Densely mounted device
- Lower power consumption
- Reduced weight and wiring cost

When One MRS20 is Used

Comparison of Temperature Distributions

Generally, the air cooling of equipment with densely mounted device is achieved with multiple small fans placed in parallel. However, the same cooling effect can be achieved with one large fan offering high static pressure. The temperature distributions of both configurations are shown below.

● When Multiple Small Fans [□119 mm (□4.69 in.)] are Used

As shown, one large fan offering high static pressure can achieve the same cooling effect as when four fan trays are installed (i.e. 24 small fans). The use of a single fan also results in simpler wiring, lower noise, less power consumption and reduced equipment weight compared with the use of multiple small fans. The time spent on maintenance will also be cut, and you will reduce the overall cost.

Applicable Products

• MRS Series (Page E-54)

Frame Size: 250 mm~140 mm (9.84 in.~5.51 in.) Maximum Air Flow: 21~4.5 m³/min (741~159 CFM) Maximum Static Pressure: 290~92 Pa (1.164~0.369 inH₂O) Noise Level: 58~48 dB

Cooling I

F

DC Input

AC Input

DC Input

Thermostats

Accessories

Installation

Cross Flow Fans

-Thermal Management System-

2 Recommendation for Reliability Improvement of Equipment Using Fans with Alarms

Fans with an alarm enable you to detect cooling problems in devices that use fans. This enables prompt maintenance, and keeps the overall equipment in a state of high reliability.

Points of Recommendation

- Detection of cooling problems
- Improved reliability in equipment design

Types of Fans with Alarms

Stall Alarm, Electronic Alarm Type

An alarm is output when the fan stops while operating.

Туре	Frame Size							
DC Axial Flow Fans	□140 mm (□5.51 in.) (MDS1451)							
	119 mm (14.69 in.) (MDE1225)	MD51451						
	□92 mm (□3.62 in.) (MD925)					5	1. W 10	
	□80 mm (□3.15 in.) (MD825)						. @ .	5
- raye L-70	□62 mm (□2.44 in.) (MD625)							
	52 mm (2.05 in.) (MDS510)		MDE1225	MD925	MD825	MD625	MD\$510	MDS410
	□42 mm (□1.65 in.) (MDS410)							

Low-Speed Alarm, Electronic Alarm Type

An alarm is output when the fan speed drops to a specific level. Output mode is electronic output.

Туре	Frame Size						
	250 mm (09.84 in.) (MRS25)	AT IN COL					
AC Axial Flow Fans → Page E-54	200 mm (07.87 in.) (MRS20)	St. A.				27	
	180 mm (27.09 in.) (MRS18)						SAN I
	□160 mm (□6.30 in.) (MR\$16)				Ven J		
	140 mm (05.51 in.) (MRS14)			- L.			- Consoli
DC Axial Flow Fans → Page E-84	□119 mm (□4.69 in.) (MDS1225)	MR525	MRS20	MR518	MRS16	MRS14	MDS1225

Low-Speed Alarm, Contact Alarm Type

An alarm is output when the fan speed drops to a specific level. Output mode is contact output.

Туре	Frame Size							
AC Axial Flow Fans	250 mm (9.84 in.) (MRS25)							
→ Page E-54	160 mm (6.30 in.) (MRS16)							
DC Axial Flow Fans → Page E-80	φ172 mm (φ6.77 in.) (MDS1751)							
DC Centrifugal Blowers	Impeller diameter ϕ 100 mm (ϕ 3.94 in.) (MBD10)			1-3				
→ Page E-116	Impeller diameter ϕ 80 mm (ϕ 3.15 in.) (MBD8)	MIDCOL	MDC1					
DC Cross Flow Fans	Impeller length 300 mm (11.81 in.) (MFD930)	MK525	MKSIO	MDS1751	MBD10	WRD8	MFD930	MFD915
→ Page E-128	Impeller length 150 mm (5.91 in.) (MFD915)							

Pulse Sensor Type

Two pulses are output per revolution of the fan. Fan speed is monitored as the host controller, etc., reads the output pulses. This function helps you set a desired output speed for alarm activation.

Туре	Frame Size					
	φ172 mm (φ6.77 in.) (MDS1751)	IN				
DC Axial Flow Fans → Page E-80	140 mm (05.51 in.) (MDS1451)					No. of Concession, Name
	92 mm (3.62 in.) (MD925)				y ()	2 (A)
	80 mm (3.15 in.) (MD825)				<u> </u>	
	62 mm (2.44 in.) (MD625)	MDS1751	MDS1451	MD925	MD825	MD625
DC Centrifugal Blowers	Impeller diameter ϕ 100 mm (ϕ 3.94 in.) (MBD10)	(CONTRACT)				
→ Page E-116	Impeller diameter ϕ 80 mm (ϕ 3.15 in.) (MBD8)		Emil			
DC Cross Flow Fans → Page E-128	Impeller length 300 mm (11.81 in.) (MFD930)		2. 1	9-1-		
	Impeller length 150 mm (5.91 in.) (MFD915)	MBD10	MBD8 🖤	M	FD930	MFD915

-Thermal Management System-

③ Recommendation for Ecological Use of Equipment Using the Cooling Module FM Series

In environments where there is a danger of damage to equipment due to dust, insects, water, etc., we recommend the cooling module **FM** Series.

Points of Recommendation

- •Longer overall equipment life
- •Simplified equipment design
- Lower maintenance costs

The cooling module **FM** Series enable longer life and improved reliability for the overall equipment. They also contribute to energy-saving and the environment.

Applicable Products

Cooling Module FM Series IP55/IP43 (Page E-34)

Resin hood type, IP55/IP43

Protects the inside of equipment from powdery dust and water droplets. • Module dimensions: 209 mm×226 mm~129 mm×134 mm (8.23 in.×8.90 in.~5.08 in.×5.28 in.)

Example of installation of FM Series

"Fan and filter panels" that include a fan and a filter, and "filter panels" that include a filter, are available. Both exhaust type and suction type "fan and filter panels" are available, for a wide variety of applications.

ntroductio

FM

AC Inpu

Cooling Module

AC Input MU Axial Flow Fan

> AC Inpu MB

MBD

AC Input

DC Input

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Cross Flow Fans

-Thermal Management System-

④ Recommendation for Temperature Control in the Equipment Using a Thermostat

We can offer ideas to achieve proper temperature control in the enclosure as well as an overall cost reduction through the combined use of a thermostat (**AM1-WA1**, **AM1-XA1**) and various AC fans.

Points of Recommendation

- •Lower equipment noise
- •Longer overall equipment life
- •Lower power consumption
- Lower maintenance costs

Application Example of Thermostats

When the inside of the equipment is heated and reaches the thermostat's set temperature, the fans will start automatically. Once the inside of the equipment has cooled to a sufficient level, the fans will stop automatically.

• Multiple cooling modules (FM Series) can be controlled.

 We have various other ideas to improve the effectiveness of your equipment. Refer to page E-133 for details.

Connection Example

Thermostats AM1-WA1/AM1-XA1 (Page E-133)

Features of Thermostats (AM1-WA1/AM1-XA1)

- · Effective for energy-saving
- · Lower equipment noise
- · Easy setting
- · No need for a separate power supply
- · Conforms to DIN rail
- · Conforms to safety standards
- \cdot Compact size: 33 mm (W) $\times 60$ mm (H) $\times 35$ mm (D)
 - [1.30 in. (W)×2.36 in. (H)×1.38 in. (D)]

-Thermal Management System-

(5) Recommendation for Fan Kit

Various accessories will help you improve the safety and utility of fans.

We recommend a fan kit, which combines the fan and necessary accessories.

Configuration of Fan Kit

Centrifugal Blowers MB Series

We offer the following accessories:

These accessories and mounting screws are supplied with the fan.

◇MB Series Fan Kit

• Centrifugal blower **MB1255-B** and accessories **MB1255-B** fan, finger guard **FGB12**, mounting bracket **PAS6A**

Points of Recommendation

•Want to simplify the ordering process

•Want to use the fan right away

•MB1255-B fan kit T-MB1255-B-GA

Mounting screws are provided in addition to finger guards and mounting brackets.

All necessary items are ordered at the same time, so you can start using the fan immediately after delivery. • Please specify **T-MB1255-B-FA** for use with filter **FLB12**.

Please specify I-MB1255-B-FA for use with fill

Types of Fan Kits

• AC Axial Flow Fans MRS Series fan kit* (Page E-138) MU Series fan kit* (Page E-140)

• DC Axial Flow Fans MDE, MDS and MD Series fan kit (Page E-141)

AC Centrifugal Blowers, DC Centrifugal Blowers MB and MBD Series fan kit (Page E-143)

Filter or Finger Guard Mounting Bracket

*Filter is included with some products of **MRS** Series fan kit.

*A plug cord is not supplied with the fan kit for the MRS Series and MU825 type.

MRS Series (Example)

200 mm – 90 mm Thick (27.87 in. – 3.54 in. Thick)

Sp	ecifications		1	2	3	4	5	Œ	D	Ċ	Ð	8	9
	Model	l											
	Low-Speed Alarm, Electronic Alarm Type	Standard Type	Voltage	Frequency	Current	Input	Speed	Max. A	ir Flow	Max. Pres	Static sure	Noise Level	Capacitor
10	(Alarm specifications: 2)		VAC	Hz	А	W	r/min	m³/min	CFM	Ра	inH₂0	dB (A)	μF
	MRS20-BM		Single-Phase 100	50	0.8	75	2850	13.2	466	221	0.886	56	
		MRS20-BUL	Single-Phase 100	60	1.0	95	3350	15.5	547	186	0.746	60	6.0
			Single-Phase 110	60	1.0	95	3400	15.5	547	255	1.02	61	0.0
			Single-Phase 115	60	1.0	95	3400	15.5	547	265	1.06	61	
			Single Phase 200	50	0.4	75	2950	12.2	466	221	0.886	56	
	MRS20-DM	MRS20-DUI	Single-Phase 200	60	0.4	95	3350	15.5	547	186	0.000	60	6.0
			Single-Phase 230	60	0.5	95	3400	15.5	547	265	1.06	61	0.0
			Ŭ										
			Three-Phase 200	50	0.4	75	2850	13.2	466	221	0.886	56	
M	MDS20.TM	MRS20-TUL	Three-Phase 200	60	0.4	95	3350	15.5	547	265	1.06	60	_
	MINGEV IM		Three-Phase 220	60	0.4	95	3400	15.5	547	265	1.06	61	
			Three-Phase 230	60	0.4	95	3400	15.5	547	265	1.06	61	

Voltage: Power supply voltage needed to operate the fans. Varies with the type of fan, single-phase 100 VAC, 110 VAC, 115 VAC, single-phase 200 VAC, 220 VAC, 220 VAC, 230 VAC for AC power supply, and 5 VDC, 12 VDC, 24 VDC, 48 VDC for DC power supply.

- ② Frequency: For AC fans, speed varies depending on the frequency
- ③ Current: The current when the fan is at rated speed
- ④ Input Power: The input power when the fan is at rated speed
- (5) Speed: The fan's rated speed
- 6 Max. Air Flow: Maximum air flow that the fan can produce at rated speed **
- ⑦ Max. Static Pressure: Maximum static pressure that the fan can produce at rated speed *2
- *1, 2 Values for maximum air flow and maximum static pressure are measured by the double chamber method.
- ⑧ Noise Level: Noise level when the fan is at rated speed *3
- *3 Noise level is measured in the A-weighted sound pressure level, at a distance of 1 m (3.3 ft.) from the intake side of fan.

③ Capacitor: Capacity required to operate single-phase 100 VAC, 110 VAC, 115 VAC and single-phase 200 VAC, 220 VAC, 230 VAC fans (Capacitor is included or built-in for products.)

1 Alarm Specifications: Indicate the type of fan with alarm.

Types of fan alarms include: stall alarm (electronic alarm type), low-speed alarm (contact alarm type, electronic alarm type), pulse sensor type.

There are ten alarm specifications. (These are described by the numbers in () in the specifications tables.)

These numbers correspond to the numbers in the "specifications for fans with alarms" (Pages E-21~E-23). Refer to these pages for details.

Overheat Protection

• Built-in thermal protector

If the fan overheats and the internal temperature of windings reaches the specified temperature, the thermal protector (automatic return type) is activated and the fan is stopped. Be sure to turn the fan off before inspecting.

Impedance protected

These products are impedance protected to prevent the windings from burning.

• Built-in overheat protection circuit

Overheat protection circuit is installed to prevent the windings from burning.

Fan Operation

Do not touch the fan blades when the fan is in operation. Use a finger guard (accessory) for protection. (A convenient fan kit is also available. → Page E-138)

Cooling Fans

F

AC Input MU Axial Flow Fan

> DC Inpu MBD

AC Input

DC Inpu MFD

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Air Flow – Static Pressure Characteristics

The air flow – static pressure characteristics diagram indicates the static pressure value for a given air flow, with air flow on the horizontal axis, and static pressure on the vertical axis.

In the diagram below, an air flow of 13.2 m³/min (466 CFM) (at 50 Hz) corresponds to a condition with no pressure loss [static pressure 0 Pa (0 CFM)], which is the air flow value the fan can produce (maximum air flow).

Also, a static pressure of 221 Pa (0.886 in H_2O) (at 50 Hz) is the maximum static pressure the fan can produce.

• For details, refer to page F-69 in technical reference.

Cooling Module

AC Input MU Axial Flow Fan

> DC Input MDS/MD

AC Inpu MB

DC Input

AC Input

DC Input MFD

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FM

Specifications for Fans with Alarms

The alarm specifications vary depending on the type of alarm and fan.

Check the alarm specifications according to the alarm and fan type you use.

Specifications can also be referred to by the alarm specifications number shown on the specifications for each product.

Stall Alarm, Electronic Alarm Type

An alarm is output when the fan stops while operating.

Models	eries: MDE1225-□L AD Series: MDS1451-□LH, MDS1451-□L, MD925A-□LH, MI MD625B-□LH, MD625B-□L, MDS510-□LH, MDS5	D925A-□L, MD825B-□LH, MD825B-□L, 510-□L, MDS410-□LH, MDS410-□L
 Alarm Specification 	ons	Example of Alarm Circuit Connection
Alarm Activation Speed	When locked	△30 VDC max.
Output Mode	Open-collector output	Yellow 5 mA
Output Condition	Operation: L level (Internal transistor ON) When locked: H level (Internal transistor OFF)	Black
Maximum Rating	Maximum applied voltage: 30 VDC max. Maximum current: 5 mA max.	GND ↓0 V Fan Controller
Delay Function	Not built-in: External delay circuit is required to prevent alarm detection when starting the fan. The delay time should be at least 1 second.	
	Models MDE S	Models MDE Series: MDE1225-□L MDS/MD Series: MDS1451-□LH, MDS1451-□L, MD925A-□LH, MI MD625B-□LH, MD625B-□L, MDS510-□LH, MDS Alarm Specifications Alarm Activation Speed When locked Output Mode Open-collector output Output Condition Operation: L level (Internal transistor ON) When locked: H level (Internal transistor OFF) Maximum Rating Maximum applied voltage: 30 VDC max. Maximum Rating Not built-in: External delay circuit is required to prevent alarm detection when starting the fan. The delay time should be at least 1 second.

Low-Speed Alarm, Electronic Alarm Type

An alarm is output when the fan speed drops to a specific level. Output mode is electronic output.

Maximum applied voltage: 30 VDC max.

(The alarm function starts monitoring within 10 seconds after the power is turned on.)

Maximum current: 15 mA max. Built-in starting delay time: 10 sec. max.

(4)

Maximum Rating

Delay Function

	S Series: MRS25-LIM, MRS20-LIM, MRS18-LIMH, MRS18-LITM,	MRS16-LTM
Alarm Specific	ations	Example of Alarm Circuit Connection
Alarm Activation Spe	ed 1800±300 r/min	15 mA
Output Mode	Open-collector output	max. A 30 VDC max.
Output Condition	Normal operation: L level (Internal transistor ON) Alarm output: H level (Internal transistor OFF)	
Maximum Rating	Maximum applied voltage: 30 VDC max. Maximum current: 15 mA max.	Fan Controller
Delay Function	Not built-in: External delay circuit is required to prevent alarm detection when starting the fan. The delay time should be at least 10 seconds.	
Models MR Alarm Specific	S Series: MRS14-TTM ations	• Example of Alarm Circuit Connect
Alarm Activation Spe	d 1800±300 r/min	Red 5 VDC
Output Mode	Open-collector output	
Output Condition	Normal operation: L level (Internal transistor ON) Alarm output: H level (Internal transistor OFF)	15 mA max. Orange ↓ RI
Maximum Rating	Maximum applied voltage: 30 VDC max. Maximum current: 15 mA max.	→ Black →0 V
Power Supply for Driv Alarm Circuit	ing 5 VDC±5%	Fan Controller
Delay Function	Built-in starting delay time: 25 sec. max. (The alarm function starts monitoring within 25 seconds after the power is turned on.)	
Models	S Series: MDS1225- MH, MDS1225- M	
 Alarm Specific 	ations	Example of Alarm Circuit Connect
Alarm Activation Spe	d 2100±400 r/min	A ⊂ A OVDC max.
Output Mode	Open-collector output	
Output Condition	Normal operation: L level (Internal transistor ON)	

GND →0 V Controller

Fan

E-21

Low-Speed Alarm, Contact Alarm Type

An alarm is output when the fan speed drops to a specific level. Output mode is contact output.

Alarm		Models	eries: MRS25-□B		
Number		Alarm Specification	ns	Example of Alarm Circuit Connect	tion
		Alarm Activation Speed	1800±300 r/min		T .
		Output Mode	Relay output	White P	
	Output Condition	Output Condition Normal operation: Contact ON			
			Alarm output: Contact OFF	3) Black	
		Maximum Rating Contact capacity Resistive load: max.10 VA (max. 100 V/max. 0.5 A)		→ov	
		Delay Function	Not built-in: External delay circuit is required to prevent alarm detection when starting	Fan Controller	
\smile		Delay I unction	the fan. The delay time should be at least 10 seconds.		

Models MRS Series: MRS16 TA

Alarm Specifications		Example of Alarm Circuit Connection	
Alarm Activation Speed	1800±300 r/min		
Output Mode	Relay output	14/1-14-	「一合
Output Condition	Normal operation: Contact OFF	3 V Plack	н р
Maximum Rating	Contact capacity Resistive load: max.10 VA (max. 100 V/max. 0.5 A)		→0 V
Delay Function	Not built-in: External delay circuit is required to prevent alarm detection when starting the fan. The delay time should be at least 10 seconds.	Fan	Controller

 $\overline{7}$

Models (MBD Series: MBD10-24A, MBD8-24A) MFD Series: MFD930-24A, MFD930B-24A, MFD915-24A, MFD915B-24A

Example of Alarm Circuit Connection	
<u>ц.</u>	
- ₽0 V	
Controller	
A 3I R ↓ ↓ 0 ℃	

Alarm Specifications Number

8

Alarm Activation Speed	1800±400 r/min	
Output Mode	Relay output	
Output Condition	Normal operation: Contact ON	
	Alarm output: Contact OFF	
Maximum Dating	Maximum applied voltage: 30 VDC max.	
Maximum Raung	Maximum current: 30 mA max.	
Delay Function	Built-in starting delay time: 10 sec. max.	
Delay Function	(The alarm function starts monitoring within 10 seconds after the power is turned on.)	

• Example of Alarm Circuit Connection

⊘MDS1751-24BH

DC Input Long-Life

DC Input MDS/MD

AC Input MB

DC Input MBD

AC Input

C Input DC Input MFD Cross Flow Fans

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Pulse Sensor Type

Two pulses are output per revolution of the fan. Fan speed is monitored as the host controller, etc., reads the output pulses. This function helps you set a desired output speed for alarm activation.

Alarm		5/MD Series: MDS1751-24SH, MDS1751-24S, MD925ASH,	MD925AS, MD825BSH,	
Number		MD825B-🗆 S, MD625B-🗆 SH, MD625B-🗆 S		
NUMUG	Alarm Specifica Output Pulse Output Mode	Series: MBD10- S, MBD8- S Series: MFD930-48S, MFD930B-48S, MFD915-48S, MFD915 titions Two pulses per fan revolution Open-collector output •Normal Operation VoH VoH VoH	• Example of Alarm Circuit Connection	Introduction FM Cooling Moc
9	Output Condition	$0 V^{} \underbrace{T1, T2, T3, T4}_{One \text{ fan revolution}} 0 V^{}$ $\frac{T}{4} = T1 \sim T4 = \frac{60}{4N} \text{ [s] N: Speed [r/min]}$ Pulse width duty = $\frac{T1}{T1+T2} = 50 \pm 10\%$	Fail Controller	AC Input MRS
	Maximum Rating	Maximum applied voltage: 30 VDC max. Maximum current Ic: MD925ASH, MD925AS, MD825BSH, MD825BS, MD625BSH, MD625BS: 5 mA max. MDS1751-24SH, MD51751-24S, MBD Series, MFD Series: 10 mA max.	-	AC Input Variable Flow MRS Axia
Alarm	Models OMDS	Series: MDS1451SH, MDS1451S		AC Input MU

Alarm		Series: MDS1451-DSH, MDS14	451- <u></u> S		
Number	 Alarm Specifications 			Example of Alarm Circuit Connection	
10	Output Pulse	Two pulses per fan revolution) VDC max.
	Output Mode	Open-collector output			
	Output Condition	•Normal Operation V_{0H} $V_{0V}_{0V} = -$ $T_{1} + T_{2} + T_{3} + T_{4} + T_{4} + T_{1} + T_{2} + T_{3} + T_{4} + $	●When Locked Volt	Fan GND 0	/ introller
	Maximum Rating	Maximum applied voltage: 30 VDC max. Maximum current: 5 mA max.			