F Cooling Fans



Cooling Fans

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	AC Input F-32	MRS
	AC Input Variable Flow MRS Series F-46	Variable Flow MRS
Axial Flow FansF-25	AC Input F-48	MU
	DC Input MDS Series/MD Series F-56	MDS/MD
	DC Input Long-Life MDE Series F-74	Long-Life MDE
Contributed Planars F 70	AC Input F-82	MB
Centrifugal Blowers ······F-79	DC Input F-94	MBD
	AC Input F-104	MF
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Cooling Module·····F-105	FM Series IP55/IP43 F-105	FM
Thermostats	F-113	
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Overview of Cooling Fans

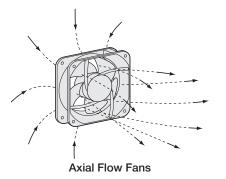
Today's comfortable life and society is supported by advanced control systems, which may present many heat sources. To operate these devices 24 hours a day, 365 days a year, the devices require appropriate heat designs and heat measures. Oriental Motor offers a wide range of heat measure products centered on cooling fans to meet these requirements.

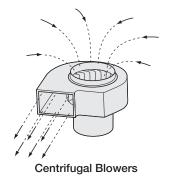
About a Cooling Fan

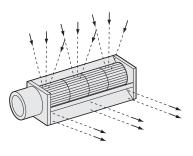
One method of cooling heat sources and enclosures is air cooling, which utilizes the air around us.

One device that can use this air is a cooling fan, which uses the power of a motor to spin a propeller or impeller to blow air.

Oriental Motor provides three types of fans: axial flow fans, centrifugal blowers and cross flow fans, using different air-blowing systems.





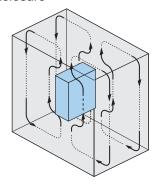


Cross Flow Fans

Highly Reliable Equipment Design Using Cooling Fans

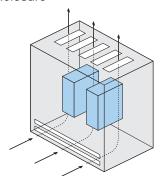
Even if the temperature of a heat source rises, cooling is not required if the temperature will not affect the heat source itself or peripheral equipment. However, if there is a danger that the heat will cause damage, some kind of cooling is required. There are two methods of cooling heat sources; natural air cooling and forced cooling. When forced cooling is required, cooling fans perform the appropriate ventilation and air-blowing. By using a cooling fan, the temperature of a heat source and its surroundings can be decreased, which enables extended equipment life, and more reliable equipment design.

Natural Air Cooling of Closed Enclosure



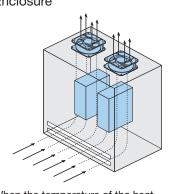
When there is no heat source, or the temperature of the heat source is low and does not affect peripheral equipment

Natural Air Cooling of Open Enclosure



When keeping enclosure temperature constant using natural air cooling, by opening air holes such as vents in the enclosure to create air flow

Forced Cooling of Open Enclosure



When the temperature of the heat source is high, or when the heat density in the enclosure is high and the temperature of the enclosure becomes extremely high

Thermal Management System

We can enjoy a comfortable life at home and work today thanks to advanced control systems. However, the devices that function as the core of such systems present many heat sources.

To operate these devices 24 hours a day, 365 days a year, the devices require appropriate heat designs and heat measures.

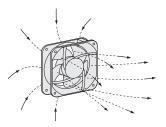
Oriental Motor can recommend the ideal products for you by examining your specific needs from the viewpoint of the Thermal Management System.

Product Line

Cooling Fans

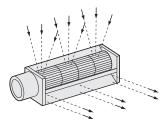
Axial Flow Fans

A large air flow is feature of axial flow fans. Various types are available, including large size and small size.



Cross Flow Fans

A wide, uniform air flow is a feature of cross flow fans.



 Equipment that is used in combination with a cooling fan, etc.

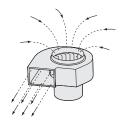
Thermostats

Thermostat automatically performs ON/OFF fan control in accordance with temperature fluctuation inside equipment.



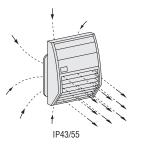
Centrifugal Blowers

A large static pressure and concentrated air flow are features of centrifugal blowers.



Cooling Module

Both IP55 and IP43 models are available. Various types are available, including a suction type and exhaust type.



Applications and Classifications

The features of cooling fans differ according to their air-blowing system.

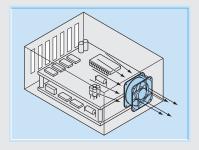
In this selection guide, we explain each selection according to the type of air-blowing system and demonstrate with example applications.

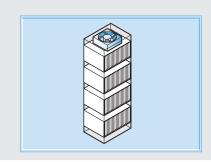
Refer to "Cooling Fans Selection Guide (Selection Based on Characteristics)" for selection according to maximum air flow and maximum static pressure, and "Cooling Fans Selection Guide (Selection Based on Purpose and Functions)" for selection according to additional functions.

Ventilation, Cooling, Drying, and Suction

Device Ventilation and Cooling The large air flow of axial flow fans is suitable for ventilation and cooling inside electronic device.

 Cooling Densely Mounted Devices Enables energy-saving and less wiring compared to using multiple small fans.

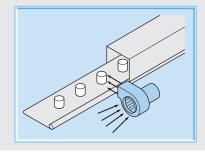


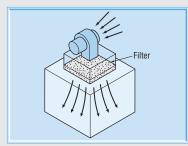




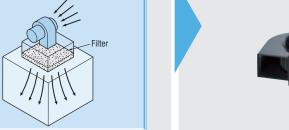
Air-Blow Cooling or Drying Centrifugal blowers offering high static pressures are suitable for the air-blow cooling of work pieces following heat treatment.



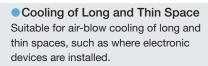


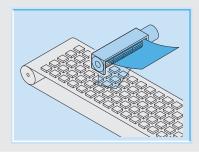


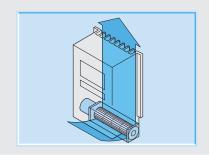
Centrifugal Blowers → Page F-79



Uniform Cooling or Drying Cross flow fans are suitable for the airblow cooling of wide areas.







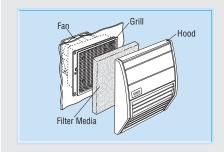


Product Line-up of Cooling Fans Page F-6

Easy Installation and Measures for Preventing Water Droplets and Dust from Entering

Easy Installation and Easy Maintenance

The module can be easily installed from the outside. The filter can be replaced from outside the equipment, and maintenance is also easy.



Ventilation and Cooling Inside **Control Box**

Suitable for ventilation and cooling inside a control box installed in an environment where powdery dust is mixed in with the air. Improves the reliability of the entire control box.



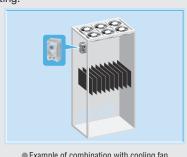




Automatically Turning the Cooling Fan ON/OFF

Automatically Turning it ON/OFF with a Set Temperature

The cooling fan is automatically turned ON or OFF when the temperature inside the equipment reaches the temperature switch setting.



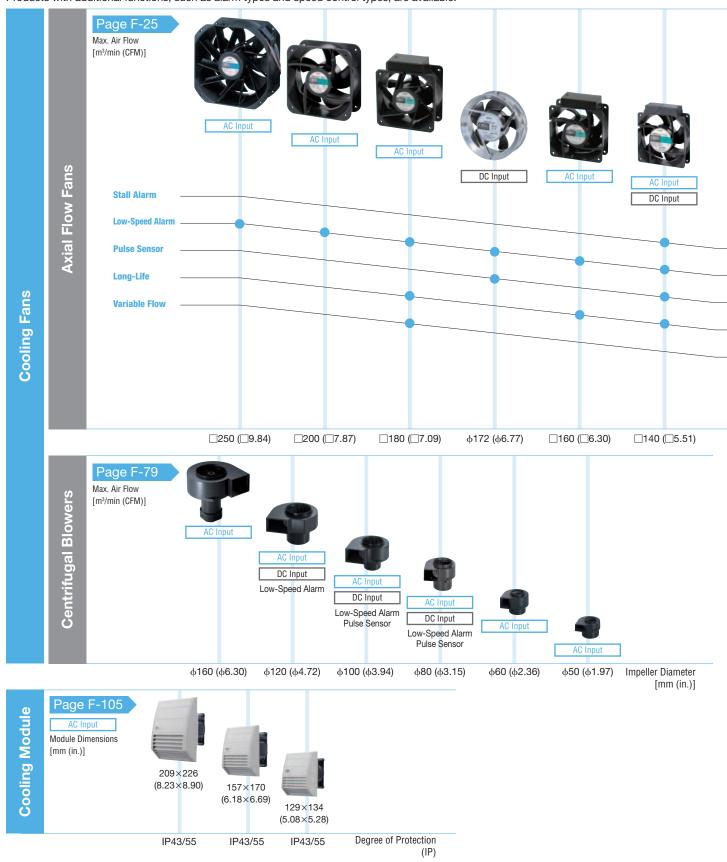
Example of combination with cooling fan



Product Line-up of Cooling Fans

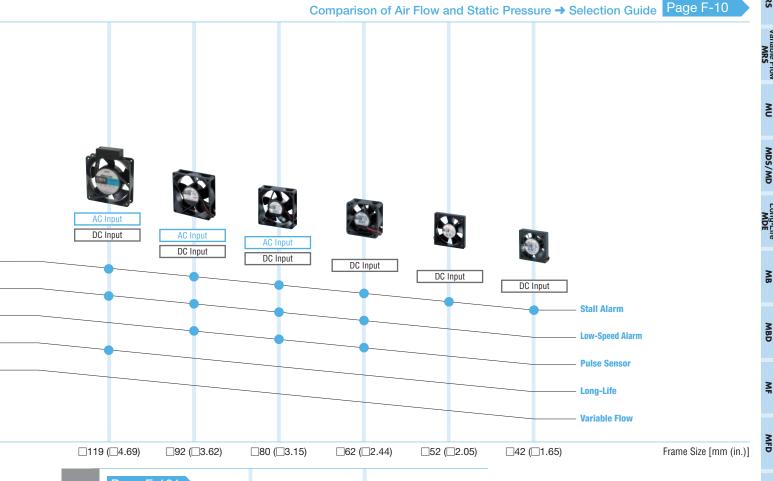
Product Line-up

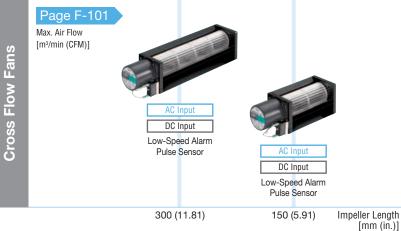
We offer a wide range of fans in varying frame sizes and voltage specifications. Products with additional functions, such as alarm types and speed control types, are available.



Series Types → Cooling Fan Types Page F-8

Comparison of Air Flow and Static Pressure → Selection Guide





Page F-113



Page F-117 Accessories

Technical

Support



Plug Cords







Thermostats

Product Line

Cooling Fans

Axial Flow Fans (AC Input)

MRS Series

Variable Flow Low-Speed Alarm

Frame Size [mm (in.)] \square 250 (\square 9.84) \square 200 (\square 7.87) \square 180 (\square 7.09) □160 (□6.30) □140 (□5.51)

Large AC axial flow fans. Large air flow and high static pressure. Full lineup.

→ Page F-32



MU Series

Frame Size [mm (in.)] \Box 119 (\Box 4.69) \Box 92 (\Box 3.62) \Box 80 (\Box 3.15)

Small AC axial flow fans. Full lineup.

→ Page F-48



MRE Series

Long-Life Low-Speed Alar

Frame Size [mm (in.)] □180 (□7.09) □160 (□6.30)

Long-Life fans have an expected life of 100000 hours.

→ See website



Axial Flow Fans (DC Input)

MDS Series/MD Series

Stall Alarm Pulse Sens

Frame Size [mm (in.)] $\phi 172 (\phi 6.77)$ $\Box 140 (\Box 5.51)$ $\Box 119 (\Box 4.69)$ □92 (□3.62) □80 (□3.15) □62 (□2.44)

□52 (□2.05) □42 (□1.65)

These are axial flow fans that employ a brushless DC motor.

→ Page F-56



MDA Series

Frame Size [mm (in.)] □140 (□5.51) □119 (□4.69) □92 (□3.62) □80 (□3.15) □62 (□2.44)

These are axial flow fans that employ a brushless DC motor.

These fans are equipped with a circuit that outputs an alarm when the fan speed drops due to the life of the fan, an external factor, etc.

→ See website



MDE Series

Long-Life Stall Alarm

Frame Size [mm (in.)] □140 (□5.51) □119 (□4.69)

Long-life DC axial flow fans adopting brushless DC motors, with an expected life of 100000 hours. Stall alarm comes standard.

→ Page F-74



Long-Life: Long Life Type Variable Flow: Variable Flow Type Low-Speed Alarm: Alarm Type Stall Alarm: Stall Alarm Type Pulse Sensor: Pulse Sensor Type

Centrifugal Blowers (AC Input)

MB Series

Impeller Diameter [mm (in.)] ϕ 160 (ϕ 6.30) ϕ 120 (ϕ 4.72) ϕ 100 (ϕ 3.94) φ80 (φ3.15) φ60 (φ2.36) φ50 (φ1.97)

AC centrifugal blowers that have a large static pressure and can produce directional air flow. Full lineup.

→ Page F-82



Centrifugal Blowers (DC Input)

MBD Series

Impeller Diameter [mm (in.)] ϕ 120 (ϕ 4.72) ϕ 100 (ϕ 3.94) ϕ 80 (ϕ 3.15)

DC centrifugal blowers. Low-speed alarm type and pulse sensor type. → Page F-94



Cross Flow Fans (AC Input)

MF Series

Impeller Length [mm (in.)] 300 (11.81) 150 (5.91)

AC cross flow fans with wide, uniform air flow.

→ Page F-104



Cross Flow Fans (DC Input)

Thermostats

Impeller Length [mm (in.)] 300 (11.81) 150 (5.91)

MFD Series

uniform air flow.

→ Page F-104

DC cross flow fans with wide.

w-Speed Alarm Pulse Se

Cooling Module

FM Series

Degree of Protection IP43 IP55 Modular products that include guards and filters to prevent foreign objects, dust, and water droplets from reaching the cooling fan.

→ Page F-105



AMI-WAI/AMI-XAI

Switches that detect the ambient temperature and automatically turn the AC cooling fan ON/OFF. The fans can be operated only when

necessary for energy-saving control.

→ Page F-113





Accessories

The following accessories that can be used with each cooling fan are available.

- Finger Guards
- Filters
- Screens Plug Cords
- Mounting Brackets
- Duct Joints
- → Page F-117



Cooling Fans Selection Guide (Selection Based on Characteristics)

To achieve objective work, the cooling fan needs to be selected in consideration of required performance as well as features of air flow.

The maximum air flow and maximum static pressure vary depending on the series and size of cooling fans. Select the cooling fan offering the characteristics that best suit the specifications of your equipment.

Maximum Air Flow

The following tables indicate the maximum air flow for each type and series.

AC Axial Flow Fans

Max. Air Flow [m³/min (CFM)] For 50/60 Hz	Frame Size [mm (in.)]	Thickness [mm (in.)]	Туре	Page
21/24 (742/848)	□250 (□9.84)	120 (4.72)	MRS25	F-32
13.2/15.5 (466/547)	□200 (□7.87)	90 (3.54)	MRS20	F-34
11.0/12.8 (388/452)	□180 (□7.09)	90 (3.54)	MRS18, MRE18	F-36
6.2/7.3 (219/258)	□160 (□6.30)	62 (2.44)	MRS16, MRE16	F-40
4.5/4.6 (159/162)	□140 (□5.51)	47 (1.85)	MRS14	F-44
2.7/3.0 (95.3/106)	□119 (□4.69)	38 (1.50)	MU1238	F-48
1.6/1.9 (56.5/67.1)	□119 (□4.69)	25 (0.98)	MU1225	F-50
0.95/1.10 (33.5/38.8)	□92 (□3.62)	25 (0.98)	MU925	F-52
0.45/0.55 (15.9/19.4)	□80 (□3.15)	25 (0.98)	MU825	F-54

DC Axial Flow Fans

Max. Air Flow [m³/min (CFM)]	Frame Size [mm (in.)]	Thickness [mm (in.)]	Туре	Page
6 (212)	ф172 (ф6.77)	51 (2.01)	MDS1751	F-56
			MDS1451	F-58
5.8 (205)	□140 (□5.51)	51 (2.01)	MDA1451	1-30
			MDE1451	F-74
			MDS1225	F-60
2.7 (95.3)	□119 (□4.69)	25.4 (1.00)	MDA1225	1-00
	119 (□4.09)		MDE1225	F-76
2.5 (88.3)		25.4 (1.00)	MD1225	F-62
1.3 (45.9)	□92 (□3.62)	25.4 (1.00)	MD925, MDA925	F-64
1 (35.3)	□80 (□3.15)	25.4 (1.00)	MD825, MDA825	F-66
0.5 (17.7)	□62 (□2.44)	25.4 (1.00)	MD625, MDA625	F-68
0.27 (9.53)	□52 (□2.05)	10 (0.39)	MDS510	F-70
0.18 (6.35)	□42 (□1.65)	10 (0.39)	MDS410	F-72

Centrifugal Blowers

Max. Air Flow [m³/min (CFM)] For 50/60 Hz	Impeller Diameter [mm (in.)]	Power Supply	Туре	Page
8.0/9.0 (282/318)	ф160 (ф6.30)		MB1665	F-82
4.4/5.1 (155/180)	ф120 (ф4.72)		MB1255	F-84
2.3/2.6 (81.2/91.8)	ф100 (ф3.94)	AC Input	MB1040	F-86
1.6/1.8 (56.5/63.5)	ф80 (ф3.15)		MB840	F-88
0.44/0.36 (15.5/12.7)	ф60 (ф2.36)		MB630	F-90
0.21/0.24 (7.41/8.47)	ф50 (ф1.97)		MB520	F-92
3 (106)	ф120 (ф4.72)		MBD12	F-94
1.95 (68.8)	ф100 (ф3.94)	DC Input	MBD10	F-96
1.45 (51.2)	ф80 (ф3.15)		MBD8	F-98

Cross Flow Fans

Max. Air Flow [m³/min (CFM)] For 50/60 Hz	Impeller Length [mm (in.)]	Power Supply	Туре	Page
6.0/6.2 (212/219)	300 (11.81)	AC Input	MF930	
3.4/3.7 (120/131)	150 (5.91)	Ao iliput	MF915	F-104
5.2 (184)	300 (11.81)	DC Input	MFD930	1-104
3 (106)	150 (5.91)	Do iliput	MFD915	

Maximum Static Pressure

The following tables indicate the maximum static pressure for each series.

AC Axial Flow Fans

Max. Static Pressure [Pa (inH ₂ O)] For 50/60 Hz	Frame Size [mm (in.)]	Thickness [mm (in.)]	Туре	Page
290/320 (1.16/1.28)	□250 (□9.84)	120 (4.72)	MRS25	F-32
221/186 (0.886/0.746)	□200 (□7.87)	90 (3.54)	MRS20	F-34
196/245 (0.786/0.982)	□180 (□7.09)	90 (3.54)	MRS18, MRE18	F-36
127/157 (0.509/0.63)	□160 (□6.30)	62 (2.44)	MRS16, MRE16	F-40
92/81 (0.369/0.325)	□140 (□5.51)	47 (1.85)	MRS14	F-44
81/81 (0.325/0.325)	□119 (□4.69)	38 (1.50)	MU1238	F-48
49/44 (0.196/0.176)	□119 (□4.69)	25 (0.98)	MU1225	F-50
44/59 (0.176/0.237)	□92 (□3.62)	25 (0.98)	MU925	F-52
34/49 (0.137/0.196)	□80 (□3.15)	25 (0.98)	MU825	F-54

DC Axial Flow Fans

Max. Static Pressure [Pa (inH ₂ O)]	Frame Size [mm (in.)]	Thickness [mm (in.)]	Туре	Page
137 (0.549)	ф172 (ф6.77)	51 (2.01)	MDS1751	F-56
			MDS1451	F-58
130 (0.521)	□140 (□5.51)	51 (2.01)	MDA1451	1-30
			MDE1451	F-74
86 (0.345)	□42 (□1.65)	10 (0.39)	MDS410	F-72
			MDS1225	F-60
70 (0.281)	□119 (□4.69)	25.4 (1.00)	MDA1225	F-00
			MDE1225	F-76
54 (0.217)	□52 (□2.05)	10 (0.39)	MDS510	F-70
	□92 (□3.62)	25.4 (1.00)	MD925, MDA925	F-64
49 (0.196)	□80 (□3.15)	25.4 (1.00)	MD825, MDA825	F-66
	□62 (□2.44)	25.4 (1.00)	MD625, MDA625	F-68
43 (0.172)	□119 (□4.69)	25.4 (1.00)	MD1225	F-62

Centrifugal Blowers

Max. Static Pressure [Pa (inH₂0)] For 50/60 Hz		Impeller Diameter [mm (in.)]	Power Supply	Туре	Page
\$	490/686 (1.96/2.75)	ф160 (ф6.30)		MB1665	F-82
\$	309/441 (1.24/1.77)	ф120 (ф4.72)		MB1255	F-84
	206/284 (0.826/1.14)	ф100 (ф3.94)	AC Input	MB1040	F-86
	152/221 (0.610/0.886)	ф80 (ф3.15)	Ao Iliput	MB840	F-88
	53/76 (0.213/0.305)	ф60 (ф2.36)		MB630	F-90
	37/53 (0.149/0.213)	ф50 (ф1.97)		MB520	F-92
\$	372 (1.49)	ф120 (ф4.72)		MBD12	F-94
	294 (1.18)	ф100 (ф3.94)	DC Input	MBD10	F-96
	196 (0.786)	ф80 (ф3.15)		MBD8	F-98

Cross Flow Fans

Max. Static Pressure [Pa (inH₂O)] For 50/60 Hz	Impeller Length [mm (in.)]	Power Supply	Туре	Page
74/103 (0.297/0.414)	300 (11.81)	- AC Input	MF930	
88/127 (0.353/0.509)	150 (5.91)	Ao iliput	MF915	F-104
83 (0.333)	300 (11.81)	DC Input	MFD930	1-104
98 (0.393)	150 (5.91)	Do Iliput	MFD915	

Cooling Fans Selection Guide (Selection Based on Purpose and Functions)

You can improve the reliability of your equipment and reduce its overall cost by combining fans and peripheral products. Oriental Motor recommends optimal product combinations and their effective use in order to meet specific requests. We would be happy to assist you in the design of your equipment.

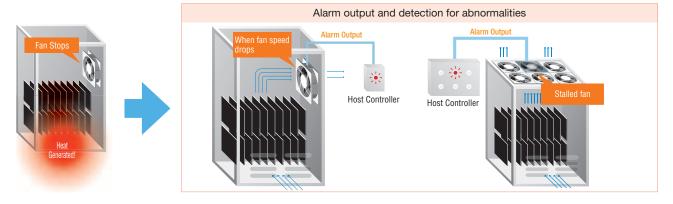
Customer Needs/Task	Page	
 Detect service life or trouble-related abnormality 	Low-speed Alarm Type Cooling Fans, Stall Alarm Type Cooling Fans, and Pulse Sensor Type Cooling Fans	Page F-13
 Reduce time and costs with replacement Install in hard-to-service location 	Long Life Axial Flow Fans	Page F-14
Improve cooling efficiencyHigh installation density inside the equipment, air cannot flow easily	Selecting for Efficient Cooling	Page F-15
 Protect against foreign objects, dust, and water droplets Easy installation and maintenance 	Cooling Module	Page F-16
Regulate air flow and static pressure	Variable Flow Type	• AC Axial Flow Fans Page F-46
 Keep temperature in equipment constant Eliminate unnecessary operation to reduce power consumption and noise 	Thermostats	Page F-17
Simplify the ordering processUse the fan right away	Fan Kit	Page F-18

Low-speed Alarm Type Cooling Fans, Stall Alarm Type Cooling Fans, and Pulse Sensor Type Cooling Fans

Fans with a low-speed alarm or, stall alarms or pulse sensors enable detection of cooling problems in devices on which fans are installed. This alerts for prompt maintenance and keeps the equipment in a highly reliable condition.

■The Advantages of Using Alarm Type and Sensor Type Products

If a cooling fan is left stopped or at low speed, the internal temperature increases which has an effect on the equipment. By using a low-speed alarm type cooling fan or stall alarm type cooling fan, cooling problems are detected early to allow for maintenance.



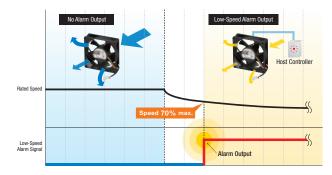
Lineup

Fans with Low-Speed Alarms

An alarm is output when the fan speed drops due to the service life of the fan or the ingress of foreign objects.

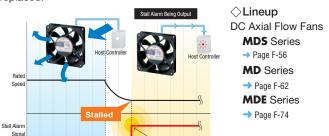
This makes it possible to order and replace the fan with a new one before it stops.

If multiple cooling fans are being used, it is possible to only replace the cooling fan with decreased cooling capacity. Even if the cooling capacity of the fan decreases, the effect of that on the equipment can be minimized.



Fans with Stall Alarm

Outputs an alarm when the cooling fan stops. Quickly detects defective stops to allow the cooling fan to be replaced.



♦Lineup

AC Axial Flow Fans

MRS Series → Page F-32
MRE Series → See website

DC Axial Flow Fans

MDS Series → Page F-56
MDA Series → See website

MDA Series → See website

DC Centrifugal Blowers

MBD Series → Page F-94

DC Cross Flow Fans

MFD Series → Page F-104

Fans with Pulse Sensor

Outputs a pulse signal while the cooling fan is rotating.

♦Lineup

DC Axial Flow Fans

MDS Series → Page F-56

MD Series → Page F-62

DC Centrifugal Blowers

MBD Series → Page F-94

DC Cross Flow Fans

MFD Series → Page F-104

Manuals

Long Life Axial Flow Fans

You can decrease the number of fans that need replacement by using long-life axial flow fans with an expected life of 100000 hours.

■ About Long-life Axial Flow Fans

These axial flow fans have an expected life of 100000 hours (about 11 years).

They reduce the increase in bearing temperature, inhibit grease deterioration and improve vibration resistance and shock resistance through bearing enlargement. They also increase the life of circuits and couplers and reduce failure rate. They are designed based on the concept of initial failure so that random failure and wear-out failure will not occur, allowing for 100000 hours of continuous operation or more (survival rate of 90% or higher).

About Expected Life

The 100000 hours of expected life indicates that more than 90% of fans will satisfy the following criteria when used at an ambient temperature of 60°C (140°F).

Criteria: Speed (at rated voltage): Greater than 70% of rated speed Input Current (at rated voltage): Less than 130% of rated current

Lineup

AC Axial Flow Fans

MRE Series → See website

□180 mm – 90 mm Thick (□6.30 in. – 2.44 in. Thick)

With/Without Low-Speed Alarm

 \square 160 mm – 62 mm Thick (\square 7.09 in. – 3.54 in. Thick)

With/Without Low-Speed Alarm

DC Axial Flow Fans

MDE Series → Page F-74

□140 mm – 51 mm Thick (□5.51 in. – 2.01 in. Thick)

With Stall Alarm

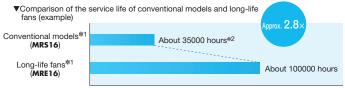
□119 mm – 25.4 mm Thick (□4.69 in. – 1.00 in. Thick)

With Stall Alarm

■The Advantages of Using Long-life Axial Flow Fans

Reduction of Equipment Maintenance

Long-life axial flow fans have an expected life of 100000 hours, so the number of cooling fans that need replacing is decreased compared to conventional models.



- *1 The conventional models are T-MRS16-BTA-G and MRS16-BTA. The long-life fan is MRE16-BBHG.
- *2 Estimated life of 35000 hours with an ambient temperature of 60°C (140°F). Estimated life is an estimated value calculated using the bearing life-of-grease formula. Estimated life is different for each model.

Equipment That Requires High Reliability

Expected life of 100000 hours or more (continuous operation). Suitable for applications where continuous operation is required when a failure has had a large effect on systems and equipment.

[Applications]

- Back-up equipment for power failures
- Equipment installed in data centers, etc.
- Plant equipment that is continuously operational

Early Detection of Reduced Air Flow Capacity and Other Abnormalities (Low-Speed Alarm, Stall Alarm)

If the cooling fan is a low-speed alarm type or stall alarm type, early detection and handling of abnormalities is possible. This protects the equipment and entire system from the risk of reduced air flow capacity and stalling due to unexpected troubles, increasing reliability.

Hard-to-service Environments

[Examples of Hard-to-service Environments]

- Equipment that is continuously operational and cannot be stopped
- Areas that are hard to enter
- Equipment that is delivered to and installed in remote locations



Selecting for Efficient Cooling

We recommend using different cooling fans based on the varying mounting density inside the equipment. Effective cooling is possible and improvements to energy savings and maintainability can be made at the same time.

■The Relationship of Air Flow, Static Pressure, and Equipment Cooling Efficiency

The ideal cooling fan depends on the difference in installation density inside the equipment (air flow difficulty).

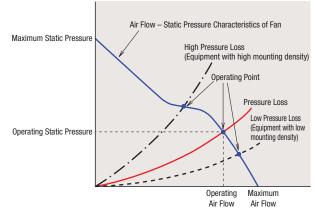
High installation density

- =Significant pressure loss
- =Layout with internal structure and equipment that resists air flow, meaning that air cannot flow easily

Low installation density

- =Low pressure loss
- =Internal structure and equipment do not resist air flow, meaning that air can flow easily

Efficient cooling is possible if a cooling fan with high static pressure is used for high installation density and a cooling fan with large air flow is used for low installation density.



Air Flow - Static Pressure Characteristics

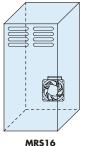
Selecting a Cooling Fan Based on the Installation Density Inside the Equipment

Application Example with High Installation Density

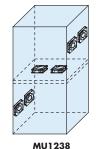
Effective cooling is possible using a large cooling fan offering high static pressure.

Using one large axial flow fan is more efficient than using multiple small axial flow fans. They are also suitable for use in equipment with high blower static, high duct air flow, and high installation density.

AC Axial Flow Fans **MRS** Series → Page F-32, **MRE** Series → See website







High Mounting Density

	MRS16	MU1238
Fan Size	□160 mm – 62 mm Thick (□6.30 in. – 2.44 in. Thick)	□119 mm – 38 mm Thick (□4.69 in. – 1.50 in. Thick)
Number of Fans	1	6
Input	37.5 W	92.5 W
Estimated Life	43000 hrs	26000 hrs
Noise	49 dB	51 dB
Temperature Rise in the Enclosure	25°C (45°F)	25°C (45°F)

Application Example of Equipment with Low Installation Density

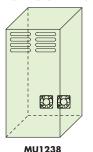
Effective cooling is possible using a compact cooling fan offering a large air flow.

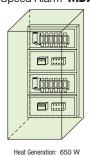
Using two small cooling fans keeps noise levels and input current values lower than using one large cooling fan.

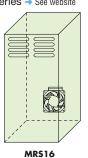
AC Axial Flow Fans MU Series → Page F-48

DC Axial Flow Fans MDS, MD Series → Page F-56

DC Axial Flow Fans with Low-Speed Alarm MDA Series → See website







Low Mounting Density

	MU1238	MRS16
Fan Size	□119 mm – 38 mm Thick (□4.69 in. – 1.50 in. Thick)	□160 mm – 62 mm Thick (□6.30 in. – 2.44 in. Thick)
Number of Fans	2	1
Input	31.0 W	37.5 W
Estimated Life	26000 hrs	43000 hrs
Noise	46 dB	49 dB
Temperature Rise in the Enclosure	14°C (25.2°F)	10°C (18°F)

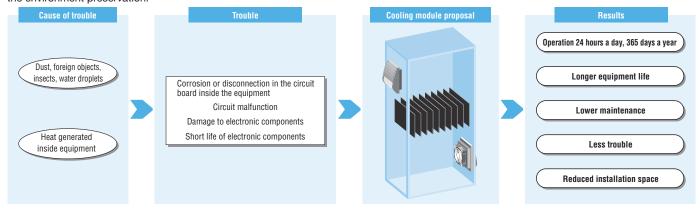
Cooling Module FM Series

In environments where there is a danger of damage to equipment due to dust, insects, water, etc., we recommend the cooling module **FM** Series.

Points of Recommendation

- ●Longer overall equipment life
- Simplified equipment design
- Lower maintenance costs

The cooling module **FM** Series enables longer life and improved reliability for the overall equipment. They also contribute to energy-saving and the environment preservation.



Applicable Products

Cooling Module FM Series IP55/IP43 (Page F-105)

Resin hood type, IP55/IP43

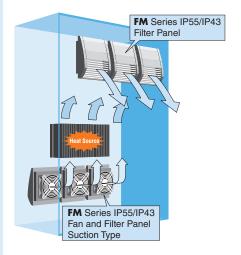
Protects the inside of equipment from powdery dust and water droplets.

· Module dimensions: 209 mm×226 mm~129 mm×134 mm (8.23 in.×8.90 in.~5.08 in.×5.28 in.)



Example of installation of FM Series

"Fan and filter panels" that include a fan and a filter, and "filter panels" that include a filter, are available. Both exhaust type and suction type "fan and filter panels" are available, for a wide variety of applications.



Thermostat

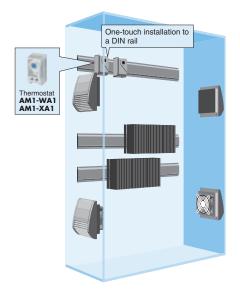
We offer solutions to achieve proper temperature control in enclosures as well as an overall cost reduction through the combined use of a thermostat (AM1-WA1, AM1-XA1) and various AC fans.

Points of Recommendation

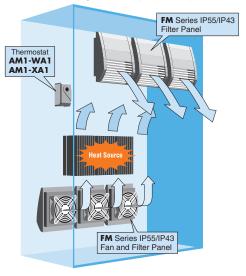
- Lower equipment noise
- Longer overall equipment life
- Lower power consumption
- Lower maintenance costs

Application Example of Thermostats

When the inside of the equipment is heated and reaches the thermostat's set temperature, the fans will start automatically. Once the inside of the equipment has cooled to a sufficient level, the fans will stop automatically.



Multiple cooling modules (FM Series) can be controlled.



•We have various other solutions to improve the effectiveness of your equipment. Refer to page F-113 for details.

Connection Example



Thermostats AM1-WA1/AM1-XA1 (Page F-113)



Features of Thermostats (AM1-WA1/AM1-XA1)

- · Effective for energy-saving
- · Lower equipment noise
- · Easy setting
- \cdot No need for a separate power supply
- · Conforms to DIN rail
- · Conforms to safety standards
- · Compact size: 33 mm (W)×60 mm (H)×35 mm (D) [1.30 in. (W)×2.36 in. (H)×1.38 in. (D)]

Fan Kit

Various accessories will help you improve the safety and utility of fans.

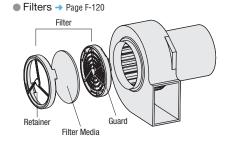
We recommend our fan kits, which combine the fan and necessary accessories in convenient package.

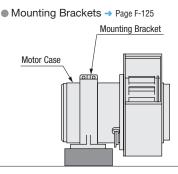
Configuration of Fan Kit Products

MB Series Centrifugal Blowers

We offer the following accessories:







These accessories and mounting screws are supplied with the fan.



♦ MB Series Fan Kit Products



Centrifugal Blower MB1255-B and Accessories
 MB1255-B fan, finger guard FGB12 and mounting bracket
 PAS6A



MB1255-B Fan Kit ProductT-MB1255-B-GA

Mounting screws are provided in addition to finger guard and mounting bracket.

All necessary items are ordered at the same time, so you can start using the product immediately after delivery.

Please specify T-MB1255-B-FA for use with filter FLB12.

■Types of Fan Kit Products

AC Axial Flow Fans

MRS Series fan kit*

→ Page F-32~F-47

MU Series fan kit*

→ Page F-48~F-55

DC Axial Flow FansMDS, MD and MDE Series fan kit

→ Page F-56~F-77

AC Centrifugal Blowers,
 DC Centrifugal Blowers
 MB and MBD Series fan kit

→ Page F-82~F-99







Filter or Finger Guard

*Filter is included with some products of the MRS Series fan kit.

Plug cords are not supplied with the fan kit products of the $\boldsymbol{\mathsf{MRS}}$ Series and the $\boldsymbol{\mathsf{MU825}}$ types.

How to Read Specifications

How to Read Specifications

Specifications Table (Example) **MRS** Series/□200 mm – 90 mm Thick (□7.87 in. – 3.54 in. Thick)

			1	2	3	4	(5)	Œ	9)		7)	8	9
	Model												
	Low-Speed Alarm,		Voltage	Frequency	Current	Input	Speed	Max. A	ir Flow		Static	Noise Level	Capacitor
10	Electronic Alarm Type (Alarm specifications: ②)	Standard Type	VAC	Hz	Α	W	r/min	m³/min	CFM	Pa	sure inH₂0	dB (A)	μF
			Single-Phase 100	50	0.8	75	2850	13.2	466	221	0.886	56	
	MRS20-BM	MRS20-BUL	Single-Phase 100	60	1.0	95	3350	15.5	547	186	0.746	60	6.0
			Single-Phase 110	60	1.0	95	3400	15.5	547	255	1.02	61	
			Single-Phase 115	60	1.0	95	3400	15.5	547	265	1.06	61	
	MR\$20-DM	MRS20-DUL	Single-Phase 200 Single-Phase 200 Single-Phase 230	50 60 60	0.4 0.5 0.5	75 95 95	2850 3350 3400	13.2 15.5 15.5	466 547 547	221 186 265	0.886 0.746 1.06	56 60 61	6.0
	MRS20-TM	MRS20-TUL	Three-Phase 200 Three-Phase 200 Three-Phase 220 Three-Phase 230	50 60 60 60	0.4 0.4 0.4 0.4	75 95 95 95	2850 3350 3400 3400	13.2 15.5 15.5 15.5	466 547 547 547	221 265 265 265	0.886 1.06 1.06 1.06	56 60 61 61	-

- ① Voltage: Power supply voltage needed to operate the fans. Varies with the type of fan, single-phase 100 VAC, 110 VAC, 115 VAC, single-phase 200 VAC, 220 VAC, 230 VAC and three-phase 200 VAC, 220 VAC for AC power supply, and 5 VDC, 12 VDC, 24 VDC, 48 VDC for DC power supply.
- 2 Frequency: For AC fans, speed varies depending on the frequency
- 3 Current: The current when the fan is at rated speed
- 4 Input Power: The input power when the fan is at rated speed
- (5) Speed: The fan's rated speed
- 6 Max. Air Flow: Maximum air flow that the fan can produce at rated speed *1
- Max. Static Pressure: Maximum static pressure that the fan can produce at rated speed *2
- *1, 2 Values for maximum air flow and maximum static pressure are measured by the double chamber method.
- (8) Noise Level: Noise level when the fan is at rated speed*3
- *3 Noise level is measured in the A-weighted sound pressure level, at a distance of 1 m (3.3 ft.) from the intake side of fan.
- (1) Alarm Specifications: Indicate the type of fan with alarm

Types of fan alarms include: stall alarm (electronic alarm type), low-speed alarm (contact alarm type, electronic alarm type), pulse sensor type.

There are ten alarm specifications. (These are described by the numbers in () in the specifications tables.)

These numbers correspond to the numbers in the "specifications for fans with alarms" (Pages F-21~F-23). Refer to these pages for details.

Overheat Protection

• Built-in thermal protector

If the fan overheats and the internal temperature of windings reaches the specified temperature, the thermal protector (automatic return type) is activated and the fan is stopped. Be sure to turn the fan off before inspecting.

• Impedance protected

These products are impedance protected to prevent the windings from burning.

• Built-in overheat protection circuit

Overheat protection circuit is installed to prevent the windings from burning.

Fan Operation

Do not touch the fan blades when the fan is in operation. Use a finger guard (accessory) for protection.

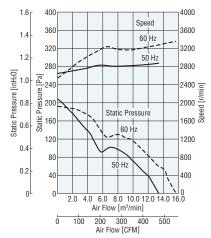
(A convenient fan kit is also available. → Page F-18)

How to Read Air Flow – Static Pressure Characteristics

The air flow – static pressure characteristics diagram indicates the static pressure value for a given air flow, with air flow on the horizontal axis and static pressure on the vertical axis.

In the diagram below, an air flow of 13.2 m³/min (466 CFM) (at 50 Hz) corresponds to a condition with no pressure loss [static pressure 0 Pa (0 CFM)], which is the air flow value the fan can produce (maximum air flow).

Also, a static pressure of 221 Pa (0.886 in H₂O) (at 50 Hz) is the maximum static pressure the fan can produce.



• For details, refer to page G-83 in technical reference.

Check the alarm specifications according to the alarm and fan type you use.

Specifications can also be referred to by the alarm specifications number shown on the specifications for each product.

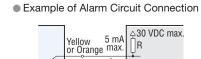
■ Models ◇MDS/MD Series: MDS1451-□LH, MDS1451-□L, MD925A-□LH, MD925A-□LH, MD825B-□LH, MD825B-□LH,

Stall Alarm, Electronic Alarm Type

An alarm is output when the fan stops while operating.

Alarm	
Specifications	
Number	

♦ MDE S	MD625B-□LH, MD625B-□L, MDS510-□LH, MDS Series: MDE1451-□L2, MDE1225-□L	510-□L, MDS410-□LH, MDS410-□L				
Alarm Specification	ons	Example of Alarm Circuit Conn				
Alarm Activation Speed	When locked					
Output Mode	Open-collector output	Yellow 5 mA 台 VDC max.				
Output Condition	Operation: L level (Internal transistor ON) When locked: H level (Internal transistor OFF)	Yellow 5 mA or Orange max. □ R Black				
Maximum Rating	Maximum applied voltage: 30 VDC max. Maximum current: 5 mA max.	GND GND Controller				
Delay Function	Not built-in: External delay circuit is required to prevent alarm detection when starting the fan. The delay time should be at least 1 second.	Controller				



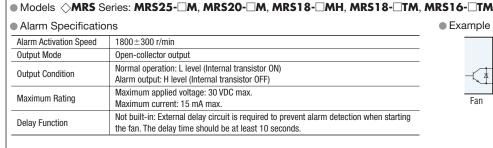
Controller

Low-Speed Alarm, Electronic Alarm Type

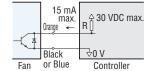
An alarm is output when the fan speed drops to a specific level. Output mode is electronic output.



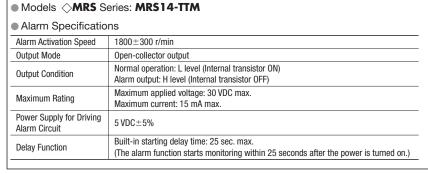
(2)



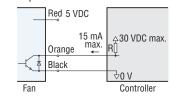




Alarm Specification Number



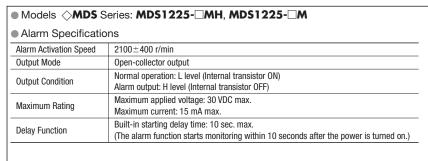
Example of Alarm Circuit Connection



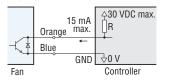
Alarm Specifications

Number

(3)



Example of Alarm Circuit Connection





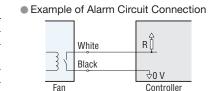
Low-Speed Alarm, Contact Alarm Type

An alarm is output when the fan speed drops to a specific level. Output mode is contact output.

Alarm
Specifications
Number

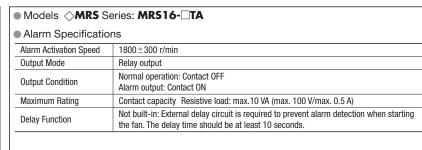
(5)

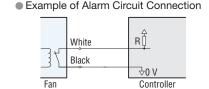
Models ♦ MRS Series: MRS25-□B				
Alarm Specifications				
Alarm Activation Speed	1800±300 r/min			
Output Mode	Relay output			
Output Condition	Normal operation: Contact ON Alarm output: Contact OFF			
Maximum Rating	Contact capacity Resistive load: max.10 VA (max. 100 V/max. 0.5 A)			
Delay Function	Not built-in: External delay circuit is required to prevent alarm detection when starting the fan. The delay time should be at least 10 seconds.			



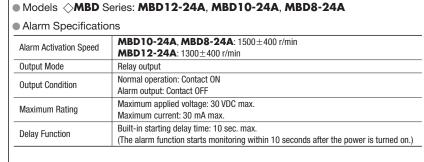


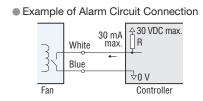
6





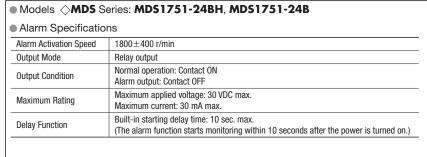


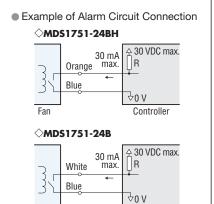












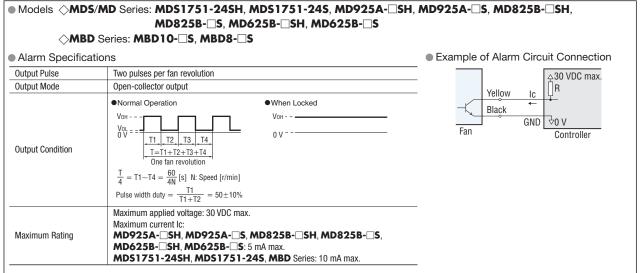
Controller



Pulse Sensor Type

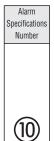
Two pulses are output per revolution of the fan. Fan speed is monitored as the host controller, etc., reads the output pulses. This function helps you set a desired output speed for alarm activation.

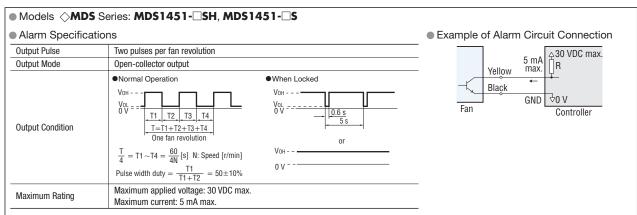






9





Introduction